



# FabricareManager

*Drycleaning Management at Your Fingertips*

## Fabricare Piece Manager

**Intelligent Piece Processing**

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## Piece counting systems today

Most Piece Per Operator Hour (PPOH) systems do one thing and that's count garments within a time period. But how the counting gets done can be a major issue that can diminish accuracy or be a burden for the presser or operation manager maintaining counts.

### The problem with sensor counting

If a system uses a pass-by sensor to count pieces, it's possible to have miscounts for a variety of reasons allowing a garment to be counted multiple times. For example, suppose a garment is counted with a sensor for pressing, but then must be returned to cleaning because of a spot. When returned back the same day it gets sensed again and therefore counted twice. So because a garment is not uniquely identified in this kind of system, multiple miscounts can often happen.

### The problem with hanger neck counting

Certain PPOH systems rely on different colored chips with holes in the middle to count pieces. For instance, assign a box of blue chips to a presser and when a garment is finished, the presser hangs a blue chip on the neck of the hanger. When the order is assembled, toss the chips in a box to be counted. At the end of the day or shift, count the blue chips and record on a daily sheet the totals for the presser. Simple enough but there is a problem. Because you are only getting an average PPH with chip counts, you don't know the specific length of time it took to process a garment. Further, you must now take the daily sheets, consolidate them into a ledger or spreadsheet to get statistics about a production day, week or month. That takes extra effort on the part of your production personnel to maintain those documents.

### Auto assembly

Auto assembly systems are great at assembling garments back to the original customer order in record time and with a very high degree of accuracy. But because your pressers and other production workers may only see a bar code label, they have no guidance in how the garment should be processed and the preferences customers have for the garment. Therefore, many garments can move through the cleaning process with these requirements unknown until an invoice or memo is printed at assembly completion containing that information. It's like putting the cart before the horse. Further, if the assembly system uses intelligent splitting, now the garment requiring special care may be on

one of many completed sub-orders in a split. In the end you have redos to deal with because garments are not cleaned and pressed the way your customers require. That lowers efficiency because time is wasted when garments have to go back into production.

## Customer Service

When a customer's garment is held back due to processing issues it impacts your customer service personnel as well as the relationship you've worked hard to establish with your customers. Not only because the customer did not receive their garment back the way they wanted, but because many times counter personnel have no clue as to why a garment is not completed when promised. Why is it overdue and where is it? Why wasn't it cleaned and pressed the way the customer requested when they brought it in? From a customer's perspective it can appear their wishes were ignored. That's not good for business and it can hurt your bottom line.

## What is Fabricare Piece Manager?

Fabricare Piece Manager is a system add-on to Fabricare Manager POS. It was designed to resolve the kinds of production issues described above and much more. It can count and time employee piece work without error, communicate garment messages between mark-in, plant, assembly and front counter personnel and it contains over 30 summary and detail reports to analyze piece costs, statistics, employee efficiency and garment messages. And it does all of this quickly and efficiently by using bar code scans. The Fabricare Piece Manager system is composed of one or more workstations placed throughout the plant to capture, collect and display garment specific data. Each workstation is a touch screen tablet computer networked into the same database server as Fabricare Manager POS.

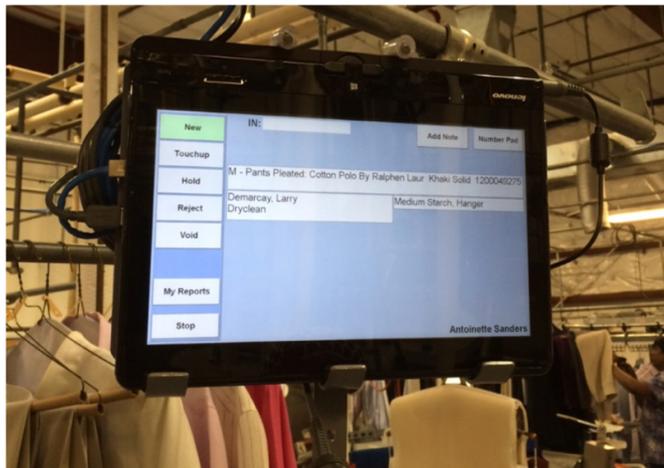


Fabricare Manager POS and Fabricare Piece Manager integrate together to create a unified system adding value to your system as a whole. Fabricare Piece Manager uses order data to identify garments and saves garment specific information with each scan. This information forms a processing history that can be viewed at counter stations in Fabricare Manager POS when an order's details are displayed. Every garment on every order created in Fabricare Manager POS ties directly back to its own scan processing history. So all you need to do to recall that history is press the 'Process History' button in order detail view. It's that simple. You also have access to process history with orders being assembled on computers using Fabricare Assembly Services. Because of this tight integration, your production, assembly and counter personnel work closer as a team to accomplish their tasks. Fabricare Piece Manager is customizable and easy to setup. It works with any number of stores feeding orders into any number of plants. It allows your production staff to clock in and out at the workstation and displays their piece statistics as they work. The monitor even changes hue to brighter shades of green as an employee's piece count increases throughout the day.

## Fabricare Manager POS Orders, the hub in the wheel

When an order is written in Fabricare Manager POS, it becomes the central hub of information in Fabricare Piece Manager. Bar codes uniquely identify garments on the order and also identify what type of garment it is in Fabricare Manager's price list. In the price list, processing costs can be defined for every garment.

Garment cost information is passed to Fabricare Piece Manager when the garment is scanned by a presser or production employee in the plant. Each price list garment can be set to have four separate cost values; piece cost, time cost, money cost and commission rate. These cost values are used to establish budgets and time goals for garments scanned in Fabricare Piece Manager. The cost data and scan data collected are used to create PPH reports, profit and loss reports and statistical reports about the efficiency of employees and the cost of production.



Because the order knows what customer the garment belongs to, Fabricare Piece Manager does too. When a piece is scanned at a workstation in the plant, the full garment description is displayed along with the customer name, the service department and the customer's default preferences for starch and packaging.

It's important to know that Fabricare Piece Manager identifies the last order written in Fabricare Manger POS using the garment's bar code. Why is that important? Because when an order is created, a clerk can add garment specific messages for each garment on each order. These messages are used as Alerts in Fabricare Piece Manager when a presser or production worker scans the garment. Because the messages are saved with each order for the life of the order, they can be reviewed days, weeks and months later. There are two types of messages for a garment, the Heatseal Message and the Service Flag Message.

### Heatseal Messages

The heatseal message is saved permanently with the bar code in Fabricare Manager POS's heatseal history table along with its garment definition and sales history. The message is best used for customer preferences such as 'No Crease', 'Military Crease', 'Fold over hanger', and the like. Each time the garment comes back to the store for cleaning and the heatseal garment is scanned on an order, the heatseal message is automatically added and saved with the garment on the order allowing it to be viewed in Fabricare Piece Manager. The clerk scanning the bar code onto the order may change the message to add more information to it. When the order is saved, changes to the heatseal message are saved back into the heatseal history for the next time it's scanned onto an order.

### Service Flag Messages

The Service Flag message is a one-time message that is not saved in the heatseal table. Although the message entered can be used for a customer preference, it is better suited for service specific messages. For example, 'Stain on Sleeve', 'Rip on knee', 'Missing Button', etc. When a garment is added to a new order, the Service Flag message is always blank so that just about any message needed for processing can be added. The Service Flag message is ideal when using temporary bar code tags, like those used for hotel guests, which aren't sealed into garments.

## Editing Garment Messages

In case a message was missed on the original order written, you can always edit the order afterwards to change both the Service Flag Message and Heatseal Message.

## Reasons and Notes

When orders are written in Fabricare Manager POS, Heatseal Messages and Service Flag messages allow clerks at mark-in to communicate instructions to production staff. But at times production employees might need to communicate back to counter personnel messages about garment issues that may hold it up for the customer. Fabricare Piece Manager allows a production employee to enter messages for any garment they scan so assembly or counter staff can see the reason a garment is held behind. Fabricare Piece Manager uses Reason messages and Note messages for this purpose. Reasons are a pre-defined list of problems or issues that appear when the Reason button is pressed. Notes are custom messages that employees can type in using an on-screen keyboard.

## Work as a team

Today drycleaners require precise information about how efficient their production plant is. Fabricare Piece Manager fills that need by collecting garment processing information and organizing it in ways to help cut costs and analyze productivity.

Fabricare Piece Manager also helps service garments the way customers want promoting loyalty and return business.

With Fabricare Piece

Manager you not only get quality work done faster, but your staff works together as a team like never before.

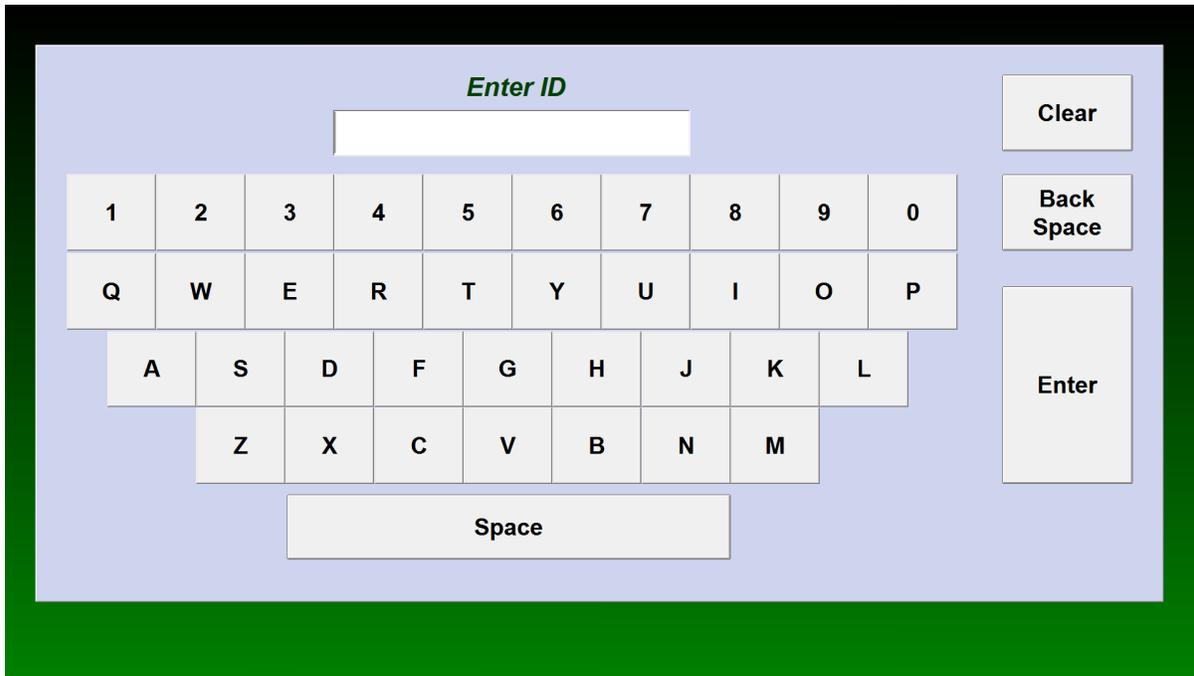


## Fabricare Piece Manager Features

- Handles multiple plants and multiple store locations.
- Production employees may clock-in and clock-out at any workstation.
- Workstations are definable each with their own default startup labor department.
- No need to select from a list of jobs or garment types before scanning a piece. The system automatically knows what the garment type is and what order it came from.
- When garment is scanned, displays full description of garment, order service department, customer name and default starch and package preferences along with any alert messages.
- Setup custom labor departments and their scan processes for each plant.
- Setup custom cost modes for each scan process; additive, subtractive or none.
- Setup reason lists for each scan process. Allows production staff to communicate garment issues and hold ups back to assembly and store counter staff.
- Allows garment messages to alert production staff to special preferences or care handling.
- Setup alert word dictionary to search for alert words within garment and upcharge descriptions or invoicing comments. Alerts production staff just like garment messages.
- Prevents already scanned garments from being counted twice in the same production day.
- Allows for same day redos. Rescinds prior scan counts if garments are returned for cleaning.
- Integrates with Fabricare Manager POS orders. Processing scan history may be viewed for any order at a Fabricare Manager POS station or Fabricare Assembly Service station.
- Over 30 summary and detail reports designed to sum, sort, filter and calculate statistics on garments processed.

# Fabricare Piece Manager Workstation Screens

## Employee ID Login



## Employee Startup



# Garment Scan

<b>Process</b>	IN: <input type="text"/>	Process Reasons	Process Note	Number Pad
Return	Mens Shirt: White 1100308858			
Hold	Shackelford, Richard Laundry		No Starch, Hanger	
Stop	Pieces Today: 7		Lisa Jackson	

## Add Garment Messages to an Order (Fabricare Manager POS)

 **Edit Line**

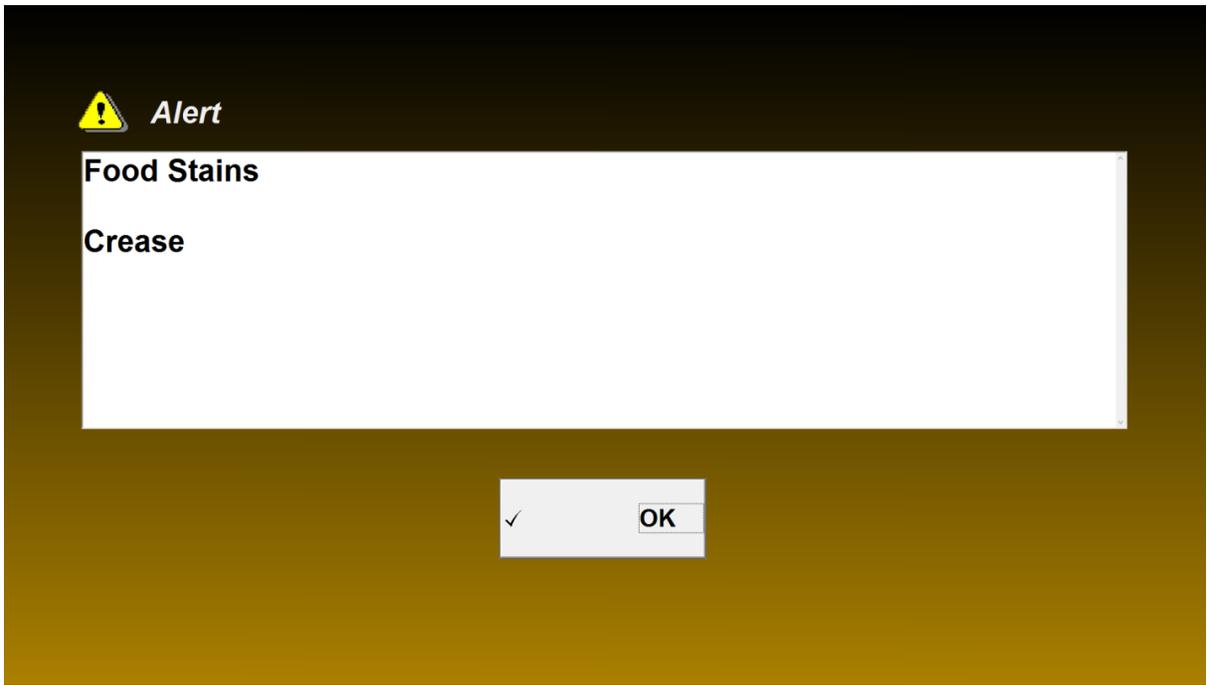
Mens Pants: Charcoal Blue Stripe 1100344393 6.25

**Service Flag Message**  
Food Stains

**Heatseal Message (Preferences, notes saved with Heatseal)**  
Crease

 Delete  Cancel  OK

# Garment Alert



# Garment Scan with Alerts

<b>Process</b>	<b>IN:</b> <input type="text"/>	<b>Process Reasons</b>	<b>Process Note</b>	<b>Number Pad</b>
	<b>Return</b>	Mens Pants: Charcoal Blue Stripe 1100344393		
	<b>Hold</b>	Saltzman, Aaron Dry Clean	No Starch, Hanger	
		<b>Food Stains</b>		
	<b>Crease</b>			
<b>Stop</b>	<b>Pieces Today: 8</b>	<b>Lisa Jackson</b>		

# Processing History (Fabricare Manager POS)

<ul style="list-style-type: none"> <li>Order</li> <li>Work Order</li> <li>Cash Out</li> <li>Change Order</li> <li>Prepay</li> <li>Invoice</li> <li>Rack</li> <li>Merchandise</li> <li>Quote</li> </ul>	<b>Shackelford, Richard</b> 1254 E. Holland Drive, Acworth GA 30320		RT14 - 72	No Star Hang	Home: 770-998-8655 Work: 404-567-8901 Cell: 678-987-6541																																																									
	<b>Laundry</b>		<b>10534898</b>																																																											
	<table border="1"> <thead> <tr> <th>Description</th> <th>Bar Code</th> <th>Scan</th> <th>Process</th> <th>Ws</th> <th>Employee</th> <th>Messages</th> </tr> </thead> <tbody> <tr> <td>Mens Shirt: Blue</td> <td>1100174717</td> <td>Jun 16, 2014 1:04p</td> <td>PL-Process</td> <td>1</td> <td>Jackie Daniels</td> <td></td> </tr> <tr> <td>Mens Shirt: Blue White Check</td> <td>1100116673</td> <td>Jun 16, 2014 1:45p</td> <td>PL-Process</td> <td>1</td> <td>Jackie Daniels</td> <td></td> </tr> <tr> <td>Mens Shirt: Blue</td> <td>1100308580</td> <td>Jun 16, 2014 2:13p</td> <td>PL-Process</td> <td>1</td> <td>Lisa Jackson</td> <td></td> </tr> <tr> <td>Mens Shirt: Blue</td> <td>1100176704</td> <td>Jun 16, 2014 2:14p</td> <td>PL-Process</td> <td>1</td> <td>Lisa Jackson</td> <td></td> </tr> <tr> <td>Mens Shirt: White</td> <td>1100308858</td> <td>Jun 16, 2014 2:14p</td> <td>PL-Process</td> <td>1</td> <td>Lisa Jackson</td> <td>Rescinded</td> </tr> <tr> <td>Mens Shirt: White</td> <td>1100308858</td> <td>Jun 16, 2014 2:15p</td> <td>PL-Return</td> <td>1</td> <td>Lisa Jackson</td> <td>Stain Front, Rescinded</td> </tr> <tr> <td>Mens Shirt: White</td> <td>1100308858</td> <td>Jun 16, 2014 4:17p</td> <td>PL-Process</td> <td>1</td> <td>Lisa Jackson</td> <td></td> </tr> </tbody> </table>		Description	Bar Code	Scan	Process	Ws	Employee	Messages	Mens Shirt: Blue	1100174717	Jun 16, 2014 1:04p	PL-Process	1	Jackie Daniels		Mens Shirt: Blue White Check	1100116673	Jun 16, 2014 1:45p	PL-Process	1	Jackie Daniels		Mens Shirt: Blue	1100308580	Jun 16, 2014 2:13p	PL-Process	1	Lisa Jackson		Mens Shirt: Blue	1100176704	Jun 16, 2014 2:14p	PL-Process	1	Lisa Jackson		Mens Shirt: White	1100308858	Jun 16, 2014 2:14p	PL-Process	1	Lisa Jackson	Rescinded	Mens Shirt: White	1100308858	Jun 16, 2014 2:15p	PL-Return	1	Lisa Jackson	Stain Front, Rescinded	Mens Shirt: White	1100308858	Jun 16, 2014 4:17p	PL-Process	1	Lisa Jackson					
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<ul style="list-style-type: none"> <li>Order</li> <li>Helper</li> <li>Edit Customer</li> <li>Adjust Account</li> <li>No Sales</li> <li>Report Tools</li> <li>Manage</li> <li>Routes</li> </ul>	<b>Saltzman, Aaron</b> 929 Breman Blvd, Atlanta GA 30301		No Star Hang	Home: 843-696-4810 Work: 521-564-5566 Cell: 362-523-4418															
	<b>Dry Clean</b>		<b>10534904</b>																
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	Mens Pants: Charcoal Blue Stripe	1100344393	Jun 16, 2014 2:36p	PL-Process	1	Lisa Jackson	Crease, Food Stains												
	<input type="button" value="Exit"/>																		
	Close																		

# Piece Manager Reports (Fabricare Manager POS)

## Cost Reports Menu

The screenshot shows the 'Piece Manager Reports' interface. On the left is a vertical navigation menu with options: Manage, Reports, MultiStore Reports, Activity, Customer Maintenance, Postal Codes, Physical Inventory, Statement Billing, Email Messages, and Administration. The main area is titled 'Piece Manager Reports' and contains three tabs: 'Cost Reports' (highlighted in green), 'Statistics Reports', and 'Message Reports'. Under 'Cost Reports', there are two sub-tabs: 'Summary' (highlighted in green) and 'Detail'. Below these are 12 report options in a grid: 'Costs By Workstation', 'Costs By Department', 'Costs By Employee', 'Costs By Dept Garment', 'Costs By Employee Garment', 'Costs By Garment', 'Costs By Employee Process', 'Costs By Store', 'Costs By Process', 'Costs By Store Garment', 'Costs By Customer', and 'Costs By Labor Code'. To the right is a 'Filters' section with dropdowns for 'Store' and 'Employee', and input fields for 'Workstation #', 'Last Name:', 'Dept Name:', 'Garment Desc:', 'Bar Code #', and 'Messages:'. A 'Clear All Filters' button is at the bottom of the filters. A 'Cancel' button is in the bottom right corner.

## Statistics Report

The screenshot shows the 'Piece Manager Reports' interface with the 'Statistics Reports' tab highlighted in green. The left navigation menu is the same as in the previous screenshot. The main area is titled 'Piece Manager Reports' and contains three tabs: 'Cost Reports', 'Statistics Reports' (highlighted in green), and 'Message Reports'. Under 'Statistics Reports', there are three report options in a grid: 'Scan Hours vs. Clock Hours', 'Stats By Employee', and 'Stats By Labor Dept'. To the right is a 'Filters' section with dropdowns for 'Store' and 'Employee', and input fields for 'Workstation #', 'Last Name:', 'Dept Name:', 'Garment Desc:', 'Bar Code #', and 'Messages:'. A 'Clear All Filters' button is at the bottom of the filters. A 'Cancel' button is in the bottom right corner.

# Message Reports Menu

# Scan Hours vs. Clock Hours Report

1 Rapid Cleaners June 17, 2014 12:08pm

### Scan Hours vs. Clock Hours

(7 Days) Wed Jun 11,2014 12:00a -- Tue Jun 17,2014 11:59p

Date	Employee	Pieces	Scan Hours	Clock Hours	P & L	PPCH	PPSH	P & L
<b>Plant 1 Rapid Cleaners</b>								
Jun 16, 2014	Lisa Jackson	8.00	10.58	13.00	-2.02	36.92	43.77	-6.85
	Totals	8.00	10.58	13.00	-2.02	36.92	43.77	-6.85
Jun 16, 2014	Jackie Daniels	2.00	2.49	3.00	-1.11	40.00	42.60	-2.60
	Totals	2.00	2.49	3.00	-1.11	40.00	42.60	-2.60
Plant 1 Rapid Cleaners Totals		10.00	13.47	16.00	-2.13	37.50	43.53	-6.03

# Statistics Report

1 Rapid Cleaners

June 17, 2014 12:12pm

## Stats By Employee

(1 Days) Mon Jun 16,2014 12:00a -- Mon Jun 16,2014 11:59p

Date	Employee	Pieces	Time	Time Cost	P & L	PPH	Amount	Cost	P & L	Amt / Pc
<b>Plant 1 Rapid Cleaners</b>										
Jun 16, 2:13p	Lisa Jackson	8.00	10:58	13:30	-2.32	43.77	30.95	14.15	16.80	3.87
	Totals	8.00	10:58	13:30	-2.32	43.77	30.95	14.15	16.80	3.87
Jun 16, 1:04p	Jackie Daniels	2.00	2:49	3:24	-.35	42.60	5.00	3.50	1.50	2.50
	Totals	2.00	2:49	3:24	-.35	42.60	5.00	3.50	1.50	2.50
	<b>Plant 1 Rapid Cleaners Totals</b>	<b>10.00</b>	<b>13:47</b>	<b>16:54</b>	<b>-3.07</b>	<b>43.53</b>	<b>35.95</b>	<b>17.65</b>	<b>18.30</b>	<b>3.60</b>

# Cost Summary Report

1 Rapid Cleaners

June 17, 2014 3:01pm

## Costs By Employee Garment - Summary

(1 Days) Mon Jun 16,2014 12:00a -- Mon Jun 16,2014 11:59p

Date	Garment	Pieces	Time	Time Cost	PPH	Amount	Cost	Comm
<b>Plant 1 Rapid Cleaners</b>								
<b>Pressing - Laundry</b>								
<b>Lisa Jackson</b>								
<b>Laundry</b>								
Jun 16, 2:15p	Mens Shirt	2.00	2:36	3:24	46.15	4.70	3.50	.470
	Totals	2.00	2:36	3:24	46.15	4.70	3.50	.47
Jun 16, 2:15p	Ladies Suit Coat	1.00	1:43	1:42	34.95	6.25	1.75	.625
	Totals	1.00	1:43	1:42	34.95	6.25	1.75	.63
Jun 16, 2:14p	Ladies Suit Pants	1.00	1:14	1:42	48.65	6.25	1.75	.625
	Totals	1.00	1:14	1:42	48.65	6.25	1.75	.63
Jun 16, 2:36p	Mens Pants	1.00	2:10	1:36	27.69	6.25	1.90	.625
	Totals	1.00	2:10	1:36	27.69	6.25	1.90	.63
Jun 16, 2:13p	Mens Shirt	3.00	3:15	5:06	55.38	7.50	5.25	.750
	Totals	3.00	3:15	5:06	55.38	7.50	5.25	.75
	<b>Laundry Totals</b>	<b>8.00</b>	<b>10:58</b>	<b>13:30</b>	<b>43.77</b>	<b>30.95</b>	<b>14.15</b>	<b>3.09</b>
	<b>Lisa Jackson Totals</b>	<b>8.00</b>	<b>10:58</b>	<b>13:30</b>	<b>43.77</b>	<b>30.95</b>	<b>14.15</b>	<b>3.09</b>
<b>Jackie Daniels</b>								
<b>Laundry</b>								
Jun 16, 1:04p	Mens Shirt	2.00	2:49	3:24	42.60	5.00	3.50	.500
	Totals	2.00	2:49	3:24	42.60	5.00	3.50	.50
	<b>Laundry Totals</b>	<b>2.00</b>	<b>2:49</b>	<b>3:24</b>	<b>42.60</b>	<b>5.00</b>	<b>3.50</b>	<b>.50</b>
	<b>Jackie Daniels Totals</b>	<b>2.00</b>	<b>2:49</b>	<b>3:24</b>	<b>42.60</b>	<b>5.00</b>	<b>3.50</b>	<b>.50</b>
	<b>Pressing - Laundry Totals</b>	<b>10.00</b>	<b>13:47</b>	<b>16:54</b>	<b>43.53</b>	<b>35.95</b>	<b>17.65</b>	<b>3.59</b>
	<b>Plant 1 Rapid Cleaners Totals</b>	<b>10.00</b>	<b>13:47</b>	<b>16:54</b>	<b>43.53</b>	<b>35.95</b>	<b>17.65</b>	<b>3.59</b>

# Cost Detail Report

1 Rapid Cleaners		June 17, 2014 3:03pm							
<b>Costs By Employee Garment - Detail</b>									
(1 Days) Mon Jun 16,2014 12:00a -- Mon Jun 16,2014 11:59p									
Scanned	Garment	Bar Code	Pieces	Time	Time Cst	Cost	Amount	Comm	
<b>Plant 1 Rapid Cleaners</b>									
<b>Pressing - Laundry</b>									
<b>Lisa Jackson</b>									
<b>Laundry</b>									
<b>Mens Shirt</b>									
Jun 16, 2:15p	Mens Shirt: White	1400058897	1.00	1:19	1:42	1.75	2.35	235	
Jun 16, 2:15p	Mens Shirt: Rose White Check	1400058478	1.00	1:17	1:42	1.75	2.35	235	
Mens Shirt Totals			2.00	2:36	3:24	3.50	4.70	.47	
<b>Ladies Suit Coat</b>									
Jun 16, 2:15p	Ladies Suit Coat: Beige Lt Gray Stripe	1400059979	1.00	1:43	1:42	1.75	6.25	625	
Ladies Suit Coat Totals			1.00	1:43	1:42	1.75	6.25	.63	
<b>Ladies Suit Pants</b>									
Jun 16, 2:14p	Ladies Suit Pants: Beige Gray Stripe	1400058813	1.00	1:14	1:42	1.75	6.25	625	
Ladies Suit Pants Totals			1.00	1:14	1:42	1.75	6.25	.63	
<b>Mens Pants</b>									
Jun 16, 2:36p	Mens Pants: Charcoal Blue Stripe	1100344393	1.00	2:10	1:36	1.90	6.25	625	
Mens Pants Totals			1.00	2:10	1:36	1.90	6.25	.63	
<b>Mens Shirt</b>									
Jun 16, 2:13p	Mens Shirt: Blue	1100308580	1.00	:46	1:42	1.75	2.50	250	
Jun 16, 2:14p	Mens Shirt: Blue	1100176704	1.00	1:14	1:42	1.75	2.50	250	
Jun 16, 2:14p	Mens Shirt: White	1100308858	.00	0:00	00	.00	.00	000	
Jun 16, 2:15p	Mens Shirt: White	1100308858	.00	0:00	00	.00	.00	000	
Jun 16, 4:17p	Mens Shirt: White	1100308858	1.00	1:15	1:42	1.75	2.50	250	
Mens Shirt Totals			3.00	3:15	5:06	5.25	7.50	.75	
Laundry Totals			8.00	10:58	13:30	14.15	30.95	3.09	
Lisa Jackson Totals			8.00	10:58	13:30	14.15	30.95	3.09	
<b>Jackie Daniels</b>									
<b>Laundry</b>									
<b>Mens Shirt</b>									
Jun 16, 1:04p	Mens Shirt: Blue	1100174717	1.00	1:09	1:42	1.75	2.50	250	
Jun 16, 1:45p	Mens Shirt: Blue White Check	1100116673	1.00	1:40	1:42	1.75	2.50	250	
Mens Shirt Totals			2.00	2:49	3:24	3.50	5.00	.50	
Laundry Totals			10.00	2:49	16:54	17.65	35.95	3.59	
Jackie Daniels Totals			2.00	2:49	3:24	3.50	5.00	.50	
Pressing - Laundry Totals			10.00	13:47	16:54	17.65	35.95	3.59	
Plant 1 Rapid Cleaners Totals			10.00	13:47	16:54	17.65	35.95	3.59	

# Message Report

1 Rapid Cleaners		June 17, 2014 12:19pm			
<b>Messages By Process - All</b>					
(1 Days) Mon Jun 16,2014 12:00a -- Mon Jun 16,2014 11:59p					
Scanned	Garment	Bar Code	Time	Pieces	Messages
<b>Plant 1 Rapid Cleaners</b>					
<b>Pressing - Laundry</b>					
<b>Process</b>					
Jun 16, 1:04p	Mens Shirt: Blue	1100174717	1:09	1.00	
Jun 16, 1:45p	Mens Shirt: Blue White Check	1100116673	1:40	1.00	
Jun 16, 2:13p	Mens Shirt: Blue	1100308580	:46	1.00	
Jun 16, 2:14p	Mens Shirt: Blue	1100176704	1:14	1.00	
Jun 16, 2:14p	Mens Shirt: White	1100308858	0:00	.00	Rescinded
Jun 16, 2:14p	Ladies Suit Pants: Beige Gray Stripe	1400058813	1:14	1.00	
Jun 16, 2:15p	Ladies Suit Coat: Beige Lt Gray Stripe	1400059979	1:43	1.00	
Jun 16, 2:15p	Mens Shirt: White	1400058897	1:19	1.00	
Jun 16, 2:15p	Mens Shirt: Rose White Check	1400058478	1:17	1.00	
Jun 16, 2:36p	Mens Pants: Charcoal Blue Stripe	1100344393	2:10	1.00	Crease, Food Stains
Jun 16, 4:17p	Mens Shirt: White	1100308858	1:15	1.00	
Process Totals			13:47	10.00	
<b>Return</b>					
Jun 16, 2:15p	Mens Shirt: White	1100308858	0:00	.00	Stain Front, Rescinded
Return Totals			0:00	.00	
Pressing - Laundry Totals			13:47	10.00	
Plant 1 Rapid Cleaners Totals			13:47	10.00	

# Fabricare Piece Manager Setup Screens

## Plant Labor Departments

**Edit Plant: 1 Rapid Cleaners**

Store Pricing Utility

Lots Tag Styles Loyalty Program Preferences Process & Finish Campaigns Link Price Lists Initialize Data

**Labor Departments** Processes Workstations Reasons Alert Words

**Labor Departments**

Sort	Labor Code	Department
1	PD	Pressing - DC
2	PL	Pressing - Laundry
3	S	Spotting

Add

Delete

Use the Labor Code as a report filter to group together Labor Department totals across multiple plants. For example, "P" might be used for Pressing and "S" for Spotting in each plant.

Exit

## Labor Department Processes

**Edit Plant: 1 Rapid Cleaners**

Store Pricing Utility

Lots Tag Styles Loyalty Program Preferences Process & Finish Campaigns Link Price Lists Initialize Data

Labor Departments **Processes** Workstations Reasons Alert Words

**Processes**

Code	Labor Dept
PD	Pressing - DC
PL	Pressing - Laundry
S	Spotting

Pressing - Laundry

Sort	Process	Scan Mode	Time Mode	Cost Mode	Piece Cost	Time Cost	Money Cost	Comm Pct	Reason Group	Forced
1	Process	Scan In	Timed	Add	0.00	0.00	0.00	0.00	Process Reasons	<input type="checkbox"/>
2	Return	Scan In	Not Timed	Subtract	0.00	0.00	0.00	0.00	Return Reasons	<input type="checkbox"/>
3	Hold	Scan In	Not Timed	Zero	0.00	0.00	0.00	0.00	Hold Reasons	<input checked="" type="checkbox"/>

Delete Add

Exit

# Garment Piece Costs (Fabricare Manager POS)

Store Pricing

Departments

Categories

Garments

Upcharges

Coupons

Discounts

Service Fees

Merchandise

Utility

## Garments

Standard

Settings (1)
Settings (2)
Assembly
Piece Costs

Press <Ctrl>C = Copy, <Ctrl>V = Paste

Invoice Description	Pieces	Price	Piece Cost	Time Cost	Money Cost	Commission Cost %
Knit Shirt / Golf	1	5.25	1.00	1.30	1.55	10.00
DC Shirt	1	6.25	1.00	1.50	1.90	10.00
Blouse	1	6.25	1.00	1.60	1.90	10.00
Sweater	1	6.60	1.00	1.70	2.00	10.00
Sweater Vest	1	6.60	1.00	1.70	2.00	10.00
Carnisole / Tank	1	6.25	1.00	1.60	1.90	10.00
Cardigan Sweater	1	6.60	1.00	1.70	2.00	10.00
Dress Coat	1	6.25	1.00	1.30	1.90	10.00
Scrub Top	1	6.25	1.00	1.60	1.90	10.00
Mens Pants	1	6.25	1.00	1.60	1.90	10.00
Mens Shorts	1	6.25	1.00	1.60	1.90	10.00
Ladies Slacks	1	6.25	1.00	1.60	1.90	10.00
Ladies Shorts	1	6.25	1.00	1.60	1.90	10.00
Six Pants	1	9.10	1.00	2.20	2.70	10.00
Six Bib	1	11.25	1.00	3.00	3.35	10.00
Ladies Capri's	1	6.25	1.00	1.60	1.90	10.00
Scrub Pants	1	6.25	1.00	1.60	1.90	10.00
Jeon Blue Pants	1	6.25	1.00	1.60	1.90	10.00
Mens Jacket	1	8.90	1.00	2.00	2.60	10.00
Mens Raincoat	1	17.60	1.00	4.50	5.20	10.00
Mens Top Coat	1	18.60	1.00	4.80	5.60	10.00
Ladies Jacket	1	9.25	1.00	2.50	2.70	10.00
Ladies Raincoat	1	17.60	1.00	5.00	5.20	10.00
Ladies Top Coat	1	18.60	1.00	5.30	5.60	10.00
Smock	1	6.25	1.00	1.60	1.90	10.00
Mens Coat / Blazer	1	6.25	1.00	1.60	1.90	10.00
Ladies Coat / Blazer	1	6.25	1.00	1.60	1.90	10.00
Six Jacket	1	13.90	1.00	3.90	4.20	10.00
Mens Overcoat	1	18.90	1.00	5.50	5.80	10.00
Mens 3/4 Coat	1	16.60	1.00	4.70	5.00	10.00
Mens Short Coat	1	13.60	1.00	3.70	4.05	10.00
Mens Down Coat	1	18.90	1.00	5.50	5.80	10.00

✓ OK

# Workstations

Store Pricing

Utility

Lots

Tag Styles

Loyalty Program

Preferences

Process & Finish

Campaigns

Link Price Lists

Initialize Data

## Edit Plant: 1 Rapid Cleaners

Labor Departments
Processes
Workstations
Reasons
Alert Words

### Workstations

Workstation	Workstation Name	Startup Labor Department
1	WorkStation 1	Pressing - DC
2	WorkStation 2	Pressing - DC
3	WorkStation 3	Pressing - Laundry
4	WorkStation 4	Pressing - Laundry
5	WorkStation 5	Spotting
6	WorkStation 6	Pressing - DC
7	WorkStation 7	Pressing - DC
8	WorkStation 8	Pressing - DC
9	WorkStation 9	Pressing - DC
10	WorkStation 10	Pressing - DC
11	WorkStation 11	Pressing - DC
12	WorkStation 12	Pressing - DC
13	WorkStation 13	Pressing - DC
14	WorkStation 14	Pressing - DC
15	WorkStation 15	Pressing - DC
16	WorkStation 16	Pressing - DC
17	WorkStation 17	Pressing - DC
18	WorkStation 18	Pressing - DC
19	WorkStation 19	Pressing - DC
20	WorkStation 20	Pressing - DC

✓ Exit

# Reason Lists

**Edit Plant: 1 Rapid Cleaners**

Labor Departments | Processes | Workstations | **Reasons** | Alert Words

**Reasons**

**Reason Groups**

- Return Reasons
- Process Reasons
- Hold Reasons
- Reasons4
- Reasons5
- Reasons6
- Reasons7
- Reasons8
- Reasons9
- Reasons10

Sort	Reason
1	Spots
2	Sewing
3	Missing Button

Buttons: Add, Delete, Exit

# Alert Word Dictionary

**Edit Plant: 1 Rapid Cleaners**

Labor Departments | Processes | Workstations | Reasons | **Alert Words**

**Alert Words**

- Crease
- Fold Over Hanger
- Hang From Waist
- No Creases
- Spray Sizing

Buttons: Add, Delete, Import Alerts

Enter words used in Upcharge descriptions and Customer Invoice Comments that will alert at workstations. Note that Service Flags and Heatseal Messages automatically alert.

Exit